



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-22/0520 of 16 November 2022

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

Deutsches Institut für Bautechnik

TOX screw anchor Sumo Max 1 A4

Mechanical fasteners for use in concrete

TOX-Dübel-Technik GmbH Brunnenstraße 31 72505 Krauchenwies DEUTSCHLAND

Werk 1

19 pages including 3 annexes which form an integral part of this assessment

EAD 330232-01-0601, Edition 05/2021



European Technical Assessment ETA-22/0520

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English translation prepared by DIBt

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Z81497.22 8.06.01-147/22



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Specific Part

1 Technical description of the product

The TOX screw anchor Sumo Max 1 A4 is an anchor in size 6, 8 and 10 mm made of stainless steel. The anchor is screwed into a predrilled cylindrical drill hole. The special thread of the anchor cuts an internal thread into the member while setting. The anchorage is characterised by mechanical interlock in the special thread.

Product and product description are given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex B4, C1 and C2
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C1 and C2
Displacements (static and quasi-static loading)	See Annex C5
Characteristic resistance and displacements for seismic performance categorie C1	See Annex C3

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annex C4

3.3 Aspects of durability linked with the Basic Works Requirements

Essential characteristic	Performance
Durability	See Annex B1

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4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with European Assessment Document EAD No. 330232-01-0601 the applicable European legal act is: [96/582/EC].

The system to be applied is: 1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at Deutsches Institut für Bautechnik.

Issued in Berlin on 16 November 2022 by Deutsches Institut für Bautechnik

Dipl.-Ing. Beatrix Wittstock

Head of Section

beglaubigt:
Tempel

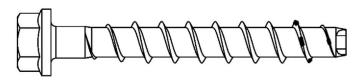
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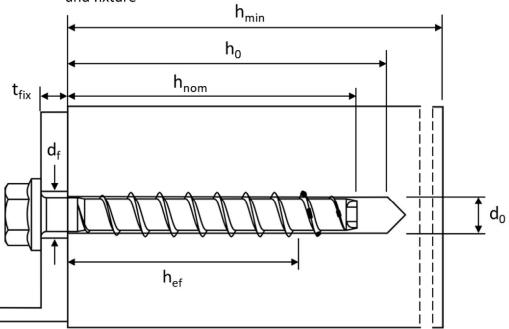
Product in installed condition

TOX screw anchor Sumo Max 1 A4

- stainless steel A4
- high corrosion resistant steel HCR



e.g. TOX screw anchor Sumo Max 1 with hexagon head and fixture



 d_0 = nominal diameter of drill hole

t_{fix} = thickness of fixture

d_f = diameter of clearance hole

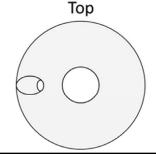
h_{min} = minimum thickness of member

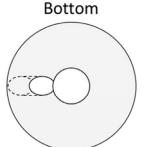
h_{nom} = nominal embedment depth

 h_0 = depth of drill hole

h_{ef} = effective embedment depth

Filling washer (optional) to fill annular gap







TOX screw anchor Sumo Max 1 A4

Product description

Product in installed condition

Annex A1



	(SA)	Version with countersunk head and TSM 8x80 C VZ 40; Type SK	d TORX drive e.g.
	SAF OLIVO	Version with pan head and TORX drive e.g. TSM 8x80 P VZ 40; Type F	o
	(SM)	Version with large pan head and TO drive e.g. TSM 8x80 LP VZ 40; Type	
		Version with countersunk head and connection thread e.g. TSM 6x55 A	
		Version with hexagon drive and connection thread e.g. TSM 6x55 N	18 SW10; Type ST-6
		Version with internal thread and hexagon drive e.g. TSM 6x55 IM M	8/10; Type I
TOX screw ancho			Annov A2
Product descri Screw types	ption		Annex A2



_		1 4	B 4		
1 2	n	ו סו	· N/	late	rial
ı a	U		. 10	ומוכ	ııaı

10010 111110	. corrar							
Part	Product name	Material						
all tumas	TSM A4	1.4401; 1.4404; 1.4	1.4401; 1.4404; 1.4571; 1.4578					
all types	TSM HCR	1.4529						
		Nominal cha	Rupture					
Part	Product name	Yield strength f _{yk} [N/mm²]	Ultimate strength f _{uk} [N/mm²]	elongation A₅ [%]				
all types	TSM A4	560	700	~ 0				
all types	TSM HCR	300	700	≤8				

Table 2: Dimensions

TSM screw anchor size			6			8			10			
Nominal		h _{nom}	1 ¹⁾	11) 2 3 1 2 3 1					2	3		
		[mm]	35	45	55	45	55	65	55	75	85	
Screw length	≤L	[mm]		500								
Core diameter	dκ	[mm]		5,1			7,2		9,2			
Thread outer diameter	d _s	[mm]		7,6 10,5 12,5								
Thickness of filling washer	t _v	[mm]		5			5			5		

only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

Marking:

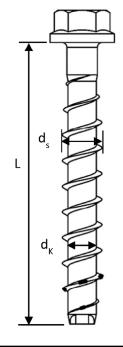
TSM A4
Screw type: TSM
Screw size: 10
Screw length: 100
Material: A4

TSM HCR

Screw type: TSM
Screw size: 10
Screw length: 100
Material: HCR







TOX screw anchor Sumo Max 1 A4

Product description

Material, dimensions and markings

Annex A3



Specification of Intended use

Table 3: Anchorages subject to

TSM screw anchor size	6			8			10			
Nominal embedment	h_{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
depth	[mm]	35	45	55	45	55	65	55	75	85
Static and quasi-static loads	Static and quasi-static loads			۰ ۱۱ م:		II l	al.aa a.a.			
Fire exposure			All Size	es and a	ıı embe	dment (aeptns			
C1 category - seismic	х	ok	ok	ok	х	ok	ok	Х	ok	

only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

Base materials:

- Compacted reinforced and unreinforced concrete without fibers according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206:2013.
- Cracked and uncracked concrete.

Use conditions (Environmental conditions):

- Concrete screws subject to dry internal conditions: all screw types.
- For all other conditions corresponding to corrosion resistance classes CRC according to EN 1993-1-4:2006 + A1:2015
 - Stainless steel according to Annex A3, screw with marking A4: CRC III
 - High corrosion resistant steel according to Annex A3, screw with marking HCR: CRC V

TOX screw anchor Sumo Max 1 A4	
Intended use	Annex B1
Specification	

x no performance assessed



Specification of Intended use - continuation

Design:

- Anchorages are to be designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are to be prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed according to EN 1992-4:2018 and EOTA Technical Report TR 055, Edition February 2018.

The design for shear load according to EN 1992-4:2018, Section 6.2.2 applies for all specified diameters d_f of clearance hole in the fixture in Annex B3, Table 4.

Installation:

- Hammer drilling or hollow drilling. Hollow drilling only for size 8-10.
- Anchor installation carried out by appropriately qualified personnel and under the supervision
 of the person responsible for technical matters on site.
- In case of aborted hole: new drilling must be drilled at a minimum distance of twice the depth of aborted hole or closer, if the aborted hole is filled with high strength mortar and only if the hole is not in the direction of the oblique tensile or shear load.
- After installation further turning of the anchor must not be possible. The head of the anchor is supported in the fixture and is not damaged.
- The borehole may be filled with injection mortar CF-T 300V or ATA 2004C.
- Adjustability according to Annex B6 for sizes 6-10.
- Cleaning of borehole is not necessary, if using a hollow drill.

TOX screw anchor Sumo Max 1 A4

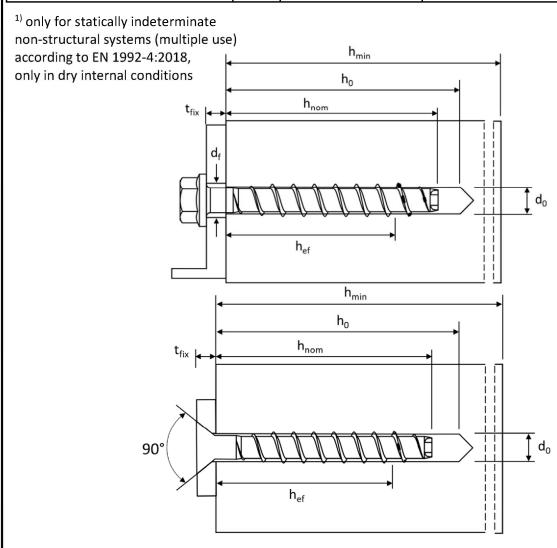
Intended use
Specification continuation

Annex B2



Table 4: Installation parameters

TSM screw anchor size	6			8			10				
Name in all a male a direct of dentals		h _{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
Nominal embedment depth		[mm]	35	45	55	45	55	65	55	75	85
Nominal drill hole diameter	d _o	[mm]		6			8			10	
Cutting diameter of drill bit	d _{cut} ≤	[mm]	6,40			8,45			10,45		
Depth of drill hole	h ₀ ≥	[mm]	40	50	60	55	65	75	65	85	95
Clearance hole diameter	d _f ≤	[mm]		8		12			14		
Installation torque (version with connection thread)	Tinst	[Nm]	10			20			40		
Torque impact screw driver	·	[-]	Ma	x. torq	ue acco	ording t	o manı	ufacture	er's ins	truction	าร
Torque impact screw driver		[-]		160	·	300			450		



TOX screw anchor Sumo Max 1 A4

Intended use Installation parameters

Annex B3



Table 5: Minimum thickness of member, minimum edge distance and minimum spacing

TSM screw anchor size			6			8			10		
Naminal ambadment	No official control described		h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
Nominal embedment	ueptn	[mm]	35	45	55	45	55	65	55	75	85
Minimum thickness of member	h _{min}	[mm]	80	80	100	80	100	120	100	130	130
Minimum edge distance	C _{min}	[mm]	35	35	35	35	35	35	40	40	40
Minimum spacing	S _{min}	[mm]	35	35	35	35	35	35	40	40	40

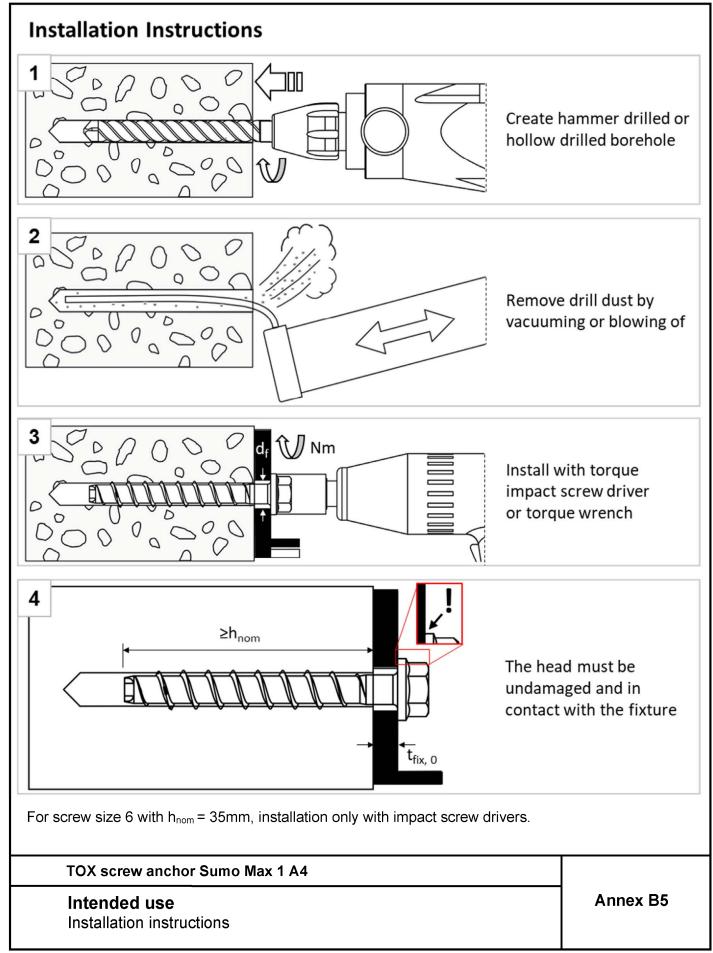
only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

TOX screw anchor Sumo Max 1 A4

Intended use
Minimum thickness of member, minimum edge distance and minimum spacing

Annex B4

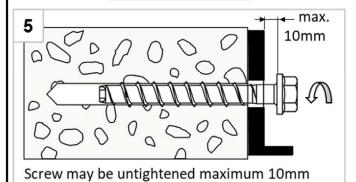




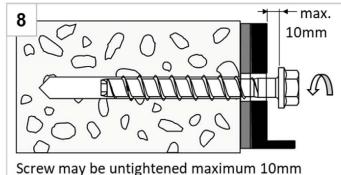


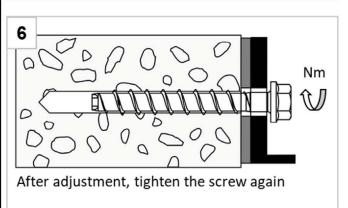
Installation Instructions – Adjustment

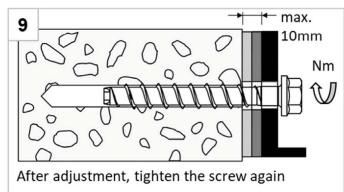
1. Adjustment

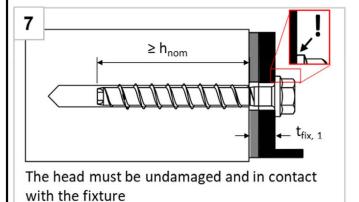


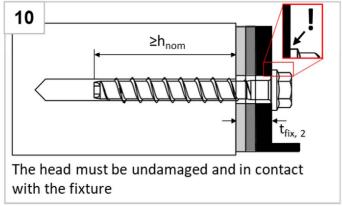
2. Adjustment











Note:

The fastener can be adjusted maximum two times. The total allowed thickness of shims added during the adjustment process is 10mm. The final embedment depth after adjustment process must be larger or equal than h_{nom} .

TOX	screw	anchor	[·] Sumo	Max	1 A4
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Intended use

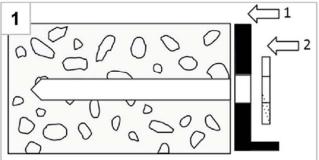
Installation instructions - Adjustment

Annex B6

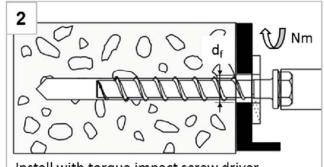


Installation Instructions - Filling annular gap

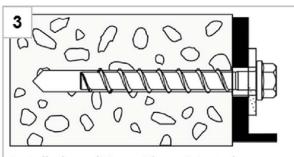
Positioning of fixture and filling washer



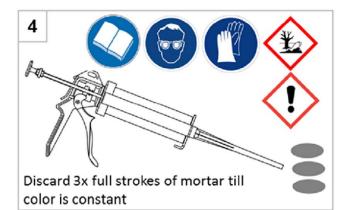
After preparing borehole (Annex B5, figure 1+2), position first fixture (1), than filling washer (2)



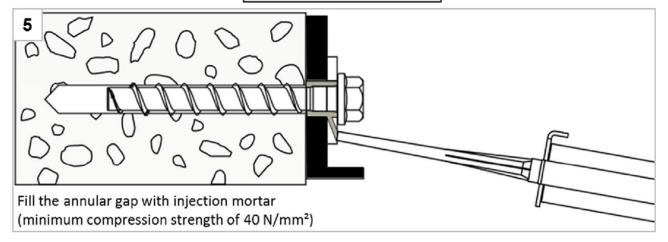
Install with torque impact screw driver or torque wrench



Installed condition without injected mortar in the filling washer



Filling the annular gap



Note:

For seismic loading the installation with filled and without filled annular gap is approved. Differences in performance can be found in Annex C3.

TOX screw anchor Sumo Max 1 A4

Intended use

Installation instructions – Filling annular gap

Annex B7



Table 6: Characteristic values for static and quasi-static loading												
TSM screw anch					6			8			10	
Nominal embedm		l	h _{nom} [mm]	h _{nom1} 1) 35	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
Steel failure for t	tension a	nd shea	ar load	ding								
Characteristic ten	sion load	$N_{Rk,s}$	[kN]		14,0			27,0			45,0	
Partial factor		YMs,N	[-]		1,5							
Characteristic she	ar load	$V^{0}_{Rk,s}$	[kN]		7,0		13	3,5	17,0	22,5	34	1,0
Partial factor		γ _{Ms,V} [-] 1,25										
Ductility factor		k ₇	[-]				1	0,8				
Characteristic ber load	nding	M ⁰ Rk,s	[Nm]		10,9			26,0		56,0		
Pull-out failure in uncracked concrete												
Characteristic ten load C20/25	sion	N _{Rk,p}	[kN]	3,5 ¹⁾	4,0	8,5	9,0	12,0	17,0	11,0	19,0	25,0
	C25/30			1,08	1,12	1,09	1,12		1,07		1,12	
Increasing	C30/37	l ,,,	,	1,15	1,22	1,17	1,:	22	1,13		1,22	
factor for $N_{Rk,p} = N_{Rk,p} (C20/25) \cdot \Psi_c$	C40/50	Ψς	[-]	1,27	1,41	1,30	1,	41	1,23		1,41	
NRK,p (C20/25) 1 C	C50/60			1,38	1,58	1,42	1,	58	1,32		1,58	
Pull-out failure i	n cracked	concre	ete									
Characteristic ten load C20/25	sion	N _{Rk,p}	[kN]	2,5 ¹⁾	1,5	3,0	3,0	5,5	8,0	6,0	13,0	17,0
	C25/30			1,10	1,08	1,12		1,12		1,12	1,0	09
Increasing	C30/37] ,,,	,	1,18	1,15	1,22		1,22		1,22	1,:	17
factor for $N_{Rk,p} = N_{Rk,p} (C20/25) \cdot \Psi_c$	C40/50	Ψ _c	[-]	1,32	1,27	1,41	1,41			1,41	1,3	31
14кк,р (С20/25) 1 С	C50/60			1,45	1,38	1,58		1,58		1,58	1,4	43

only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

TOX screw anchor Sumo Max 1 A4

Performances
Characteristic values for static and quasi-static loading

Annex C1



Table 7: C	Table 7: Characteristic values for static and quasi-static loading continuation											
	anchor size	aracs i	101 30		6	June		8	Terrida	<u> </u>	10	
13IVI 3CI EW	aliciloi size		h _{nom}	h _{nom1} 1)	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
Nominal en	nbedment depth		[mm]		45	55	45	55	65	55	75	85
Concrete fa	ailure: concrete	cone	failure and splitting failure									
Effective en	25	34	42	32	41	49	40	57	65			
l, footon	cracked	k _{cr}	[-]					7,7				
k-factor	uncracked	k _{ucr}	[-]	11,0								
Concrete	spacing	S _{cr,N}	[mm]	nm] 3 x h _{ef}								
cone failure	edge distance	C _{cr,N}	[mm]				1	,5 x h _{ef}				
 Splitting	resistance	N ⁰ Rk,sp	[kN]	3,5 ¹⁾	4,0	8,5	9,0	12,0	17,0	11,0	19,0	25,0
failure	spacing	S _{cr,sp}	[mm]	120	160	240	200	240	290	230	280	320
case 1	edge distance	C _{cr,sp}	[mm]	60	80	120	100	120	145	115	140	160
Splitting	resistance	N ⁰ Rk,sp	[kN]	2)	2,5	5,5	5,5	8,0	11,0	7,0	15,0	20,0
failure	spacing	S _{cr,sp}	[mm]	2)	116	168	128	164	196	160	224	260
case 2	edge distance	C _{cr,sp}	[mm]	2)	58	84	64	82	98	80	114	130
Pry-out fai	lure											
`	ry-out failure	k ₈	[-]	1,0	1,	,6	2,1	2	,8		2,5	
Installation	factor	γinst	[-]	-				1,0			-	
Concrete e	dge failure											
Effective length in concrete		I _f	[mm]	35	45	55	45	55	65	55	75	85
Nominal ou screw	ter diameter of	d_{nom}	[mm]		6			8			10	

only for statically indeterminate non-structural systems (multiple use) according to EN 1992-4:2018, only in dry internal conditions

TOX screw anchor Sumo Max 1 A4

Performances

Characteristic values for static and quasi-static loading continuation

Annex C2

²⁾ no performance assessed



Table 8: Seismic category C1 – Characteristic load values (only type S, type SK, type ST	,
type ST-6 ¹⁾ , type P and type I ¹⁾)	

type ST-6 ¹⁾ , type P and type I ¹⁾)											
TSM screw anchor size			(5	5	3	1	0			
Nominal embedment depth		h _{nom}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom3}	h _{nom1}	h _{nom3}			
Nominal embedment depth		[mm]	45	55	45	65	55	85			
Steel failure for tension an	d shear	load (v	ersion type	S, type SK	, type ST, t	ype ST-6 ¹⁾ ,	type P and	type I ¹⁾)			
Characteristic tension load N _{Rk,s,C1} [kN] 14,0 27,0 45,0											
Partial factor	γ _{Ms,N}	[-]			1,	,5					
Characteristic shear load Type S, Type ST, Type P	V _{Rk,s,C1}	[kN]] 3,5 4,0 8,0 10,0 1				14,0	16,0			
Characteristic shear load Type SK	$V_{Rk,s,C1}$	[kN]	2,5	2)	4,5	7,0	14,0	10,0			
Partial factor	γ _{Ms,V}	[-]			1,	25					
Without filling of the annular gap ³⁾	$lpha_{\sf gap}$	[-]			0	,5					
With filling of the annular gap 4)	r α _{gap} [-] 1,0										
Pull-out failure (version type S, type SK, type ST, type ST-6 ¹⁾ , type P and type I ¹⁾)											

l	Pull-out failure (version type	S, type S	SK, type	ST, type ST	-6 ¹⁾ , type P	and type I	¹⁾)		
	Characteristic tension load in cracked concrete C20/25	N _{Rk,p,C1}	[kN]	1,5	3,0	3,0	8,5	6,0	17,0

Concrete cone failure (version	on type	S, type S	K, type ST,	type ST-6 ¹	⁾ , type P an	d type I ¹⁾)					
Effective embedment depth	h _{ef}	[mm]	34	42	32	49	40	65			
Edge distance	C _{cr,N}	[mm]	1,5 x h _{ef}								
Spacing	S _{cr,N}	[mm]		3 x h _{ef}							
Installation safety factor	γinst	[-]			1	,0					

Concrete pry-out failure (version type S, type SK, type ST and type P)										
Factor for pry-out failure k_8 [-] 1,6 2,1 2,8 2,5										
Concrete edge failure (version type S, type SK, type ST and type P)										
Effective length in concrete	l _f	[mm]	45	55	45	65	55	85		
Nominal outer diameter of screw	d _{nom}	[mm]	n] 6		8	3	10			

¹⁾ only tension load

TOX screw anchor Sumo Max 1 A4	
Performances Seismic category C1 – Characteristic load values	Annex C3

²⁾ no performance assessed

 $^{^{3)}}$ without filling of the annular gap according to annex B5 $^{4)}$ with filling of the annular gap according to annex B7



TSM screw anchor	rsize				6			8			10	
Naminal ambadma	mt danth		h _{nom}	1 ¹⁾	2	3	1	2	3	1	2	3
Nominal embedme	nt depth		[mm]	35	45	55	45	55	65	55	75	85
Steel failure for te	nsion and	shear load										
	R30	N _{Rk,s,fi30}	[kN]		0,9			2,4			4,4	
	R60	N _{Rk,s,fi60}	[kN]		0,8			1,7			3,3	
	R90	N _{Rk,s,fi90}	[kN]		0,6			1,1			2,3	
	R120	N _{Rk,s,fi120}	[kN]		0,4			0,7			1,7	
	R30	$V_{Rk,s,fi30}$	[kN]		0,9			2,4			4,4	
characteristic	R60	$V_{Rk,s,fi60}$	[kN]		0,8			1,7			3,3	
Resistance	R90	$V_{Rk,s,fi90}$	[kN]		0,6			1,1			2,3	
	R120	$V_{Rk,s,fi120}$	[kN]		0,4			0,7			1,7	
	R30	M ⁰ Rk,s,fi30	[Nm]		0,7			2,4		5,9		
	R60	M ⁰ Rk,s,fi60	[Nm]	0,6			1,8		4,5			
	R90	M ⁰ Rk,s,fi90	[Nm]		0,5			1,2			3,0	
	R120	M ⁰ Rk,s,fi120	[Nm]		0,3			0,9			2,3	
Pull-out failure												
characteristic	R30-90	N _{Rk,p,fi}	[kN]	0,6	0,4	0,8	0,8	1,4	2,0	1,5	3,3	4,
Resistance	R120	N _{Rk,p,fi}	[kN]	0,5	0,3	0,6	0,6	1,1	1,6	1,2	2,6	3,
Concrete cone fail	ure											
characteristic	R30-90	N ⁰ Rk,c,fi	[kN]	0,5	1,2	2,0	1,0	1,9	2,9	1,7	4,2	5
Resistance	R120	N ⁰ Rk,c,fi	[kN]	0,4	0,9	1,6	0,8	1,5	2,3	1,4	3,4	4
Edge distance												
R30 - R120		C _{cr,fi}	[mm]					2 x h _{ef}	:			
In case of fire attacl	c from more	e than one s	ide, the	minir	num e	dge d	istanc	e shall	be ≥3	00mn	า.	
Spacing												
R30 bis R120		S _{cr,fi}	[mm]					4 x h _{et}	÷			
Pry-out failure												
R30 bis R120		k ₈	[-]	1,0	1,	,6	2,1	2	,8		2,5	
The anchorage dept	th has to be	increased f	or wet	concre	ete by	at leas	st 30 n	nm co	mpare	d to t	he give	en

internal conditions

TOX screw anchor Sumo Max 1 A4 Annex C4 **Performances** Fire exposure – characteristic values of resistance



Table 10: Displ	acements u	under static and	quasi-static t	ension load
Table To. Dispi	accilicitis c	illuci static aliu	uuasi-static t	ciisioii ioau

TSM screw	anchor size			(5		8		10			
Nominal embedment depth h _{no}		h _{nom}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}		
140mmar cm	beament acptin		[mm]	45	55	45	55	65	55	75	85	
tension load	N	[kN]	0,72	1,45	1,63	2,74	4,06	3,04	6,22	8,46		
Cracked concrete	displacement	δ_{N0}	[mm]	0,19	0,27	0,27	0,53	0,45	0,26	0,58	0,61	
Concrete	displacement	$\delta_{\text{N}^{\infty}}$	[mm]	0,55	0,84	0,49	0,66	0,61	0,69	0,92	1,1	
	I	Γ	l			1	I	1				
l., , ,	tension load	N	[kN]	2,11	4,07	4,24	5,97	8,03	5,42	9,17	12,28	
Uncracked concrete	displacement	δ_{N0}	[mm]	0,42	0,43	0,33	0,49	0,58	0,84	0,62	0,79	
Concrete	displacement	δ_{N^∞}	[mm]	0,42	0,43		0,58			0,79		

Table 11: Displacements under static and quasi-static shear load

TSM screw	screw anchor size			6 8			10				
Nominal embedment depth h _{nom}				h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}	h _{nom1}	h _{nom2}	h _{nom3}
140mmar em	ocument acptin		[mm]	45	55	45	55	65	55	75	85
Cracked and	shear load	٧	[kN]	3,3		8,6			16,2		
uncracked	uncracked $\delta_{ m VC}$		[mm]	1,	55	2,7			2,7		
concrete	displacement	δ_{V^∞}	[mm]	3,1			4,1				

TOX screw anchor Sumo Max 1 A4

Performances

Displacements under static and quasi-static loads

Annex C5